Basic assembly instructions:

Lay out one side flat, pocket cuts up:



Fill each of the five 1/4" deep pockets with a **liberal** amount of wood glue. Don't be stingy. Insert each of the tabbed panels into the deep pockets:



Place the other side on top (with NO glue yet), aligning the tabs into the slots:



Place a heavy weight on top, wipe up the excess glue with a damp paper towel. Wait for an hour or so.

After the hour or so has passed, take the weight off the cabinet, and carefully remove the unglued side. Place the unglued side down,

fill the five 1/4" pockets with a liberal amount of glue, and carefully guide the tabs into place. Again, set a weight on the assembled cabinet, wipe up the excess glue with a wet paper towel, and leave for ~ 24 hours in a warm place.

Couple of other views:





Once completed and dry, lay the bartop face down (marquee & control panel area closest to the ground).

Once down, place the plexiglass inside, one side will rest on the back of the speaker panel, the other side will rest on the batons for the control panel.

Attach the monitor to the VESA mount panel using M4-.07 machine screws (25mm length). Place the monitor & panel inside the bartop resting on the plexiglass. Adjust the placement so the monitor is visible. Use the included angle brackets to attach the panel to the inside of the cabinet.

* NOTE: The included screws with the brackets are a little too long and will poke out of the cabinet if you use them as is. You either need shorter screws or use some spacers (like washers).



Usually the monitor is enough to hold the bezel plexiglass in place.